3-4. ENGINE OIL FILTER ADAPTER REPLACEMENT

This task covers:

a. Removal

b. Installation

INITIAL SETUP:

Tools

General mechanic's tool kit: automotive (Appendix B, Item 1)

Materials/Parts

Gasket (Appendix G, Item 53) Two O-rings (Appendix G, Item 210) O-ring (Appendix G, Item 211)

Manual References

TM 9-2320-280-24P

Equipment Condition

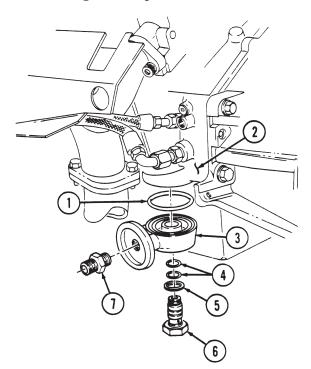
Engine oil filter removed (para. 3-5).

a. Removal

- 1. Remove adapter bolt (6), gasket (5), two O-rings (4), engine oil filter adapter (3), and O-ring (1) from cylinder block (2). Discard O-ring (1), two O-rings (4), and gasket (5).
- 2. Remove reducer boss (7) from oil adapter (3).
- 3. Inspect reducer boss (7) for damaged threads or cracks. Replace if defective.

b. Installation

- 1. Install reducer boss (7) into oil filter adapter (3) and tighten to 25 lb-ft (34 N•m).
- 2. Install engine oil filter adapter (3) and O-ring (1) on cylinder block (2) with two O-rings (4), gasket (5), and adapter bolt (6). Tighten adapter bolt (6) to 50 lb-ft (68 N·m).



FOLLOW-ON TASK: Install engine oil filter (para. 3-5).

3-5. ENGINE OIL SERVICE

This task covers:

- a. Draining Oil
- b. Removing Filter

- c. Installing Filter
- d. Replenishing Oil

INITIAL SETUP:

Tools

General mechanic's tool kit: automotive (Appendix B, Item 1) Oil filter removal tool (Appendix B, Item 2)

Materials/Parts

Oil filter (Appendix G, Item 206) (6.2L only) Oil filter (Appendix G, Item 206.1) (6.5L and 6.5L detuned only) Lubricating oil (Appendix C, Item 31)

Manual References

TM 9-2320-280-10 TM 9-2320-280-24P

Equipment Condition

Hood raised and secured (TM 9-2320-280-10).

General Safety Instructions

Do not drain oil when engine is hot.

a. Draining Oil

WARNING

Do not drain oil when engine is hot. Severe injury to personnel will result.

NOTE

- Park vehicle on a firm, level surface.
- Have drainage container ready to catch oil.
- 1. Remove drainplug (5) and gasket (4) from oil pan (3). Allow oil to drain completely.
- 2. Install gasket (4) and drainplug (5). Tighten drainplug (5) to 20 lb-ft (27 N·m).

b. Removing Filter

NOTE

Have drainage container ready to catch oil.

Remove oil filter (1) from filter adapter (2). Discard filter (1).

c. Installing Filter

- 1. Apply a light coat of oil to filter gasket prior to installation
- 2. Install oil filter (1) on oil filter adapter (2) and tighten by hand until gasket contacts filter adapter (2). Tighten additional 1/2-3/4 turn by hand.

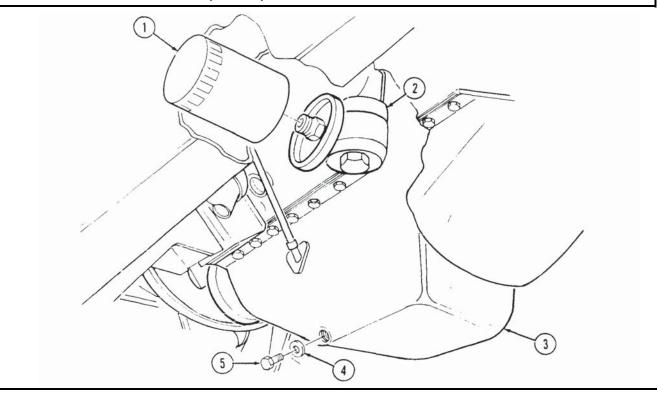
d. Replenishing Oil

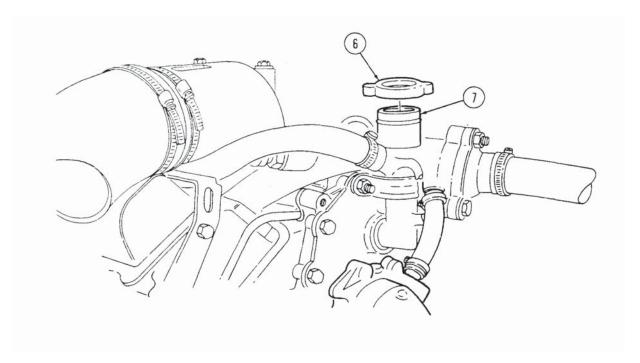
CAUTION

Install a non-vented filler cap only. An incorrect filler cap will not seal properly, causing water to enter and damage engine.

- 1. Remove filler cap (6) from filler tube (7). Fill with oil according to TM 9-2320-280-10.
- 2. Install filler cap (6) on filler tube (7).

3-5. ENGINE OIL SERVICE (Cont'd)





FOLLOW-ON TASKS: • Lower and secure hood (TM 9-2320-280-10).
• Start engine (TM 9-2320-280-10) and inspect for leaks at oil filter and drainplug.