4-5. PROTECTIVE CONTROL BOX MAINTENANCE

This task covers:

a. Removal

c. Installation

b. Inspection

INITIAL SETUP:

Tools

General mechanic's tool kit: automotive (Appendix B, Item 1)

Materials/Parts

Silicone compound (Appendix C, Item 48)

Personnel Required

One mechanic One assistant

Manual References

TM 9-2320-280-10 TM 9-2320-280-24P

Equipment Condition

- Battery ground cable disconnected (para. 4-73).
- Hood raised and secured (TM 9-2320-280-10).

CAUTION

The control box must be supported from inside the vehicle during removal and installation or damage to protective control box/unit may result.

a. Removal

- 1. Working under hood, disconnect engine wiring harness cannon plug (6) from control box (5).
- 2. From inside the vehicle, disconnect body wiring harness cannon plug (3) from control box (5).
- 3. Remove four screws (1) and control box (5) from cowl (2).

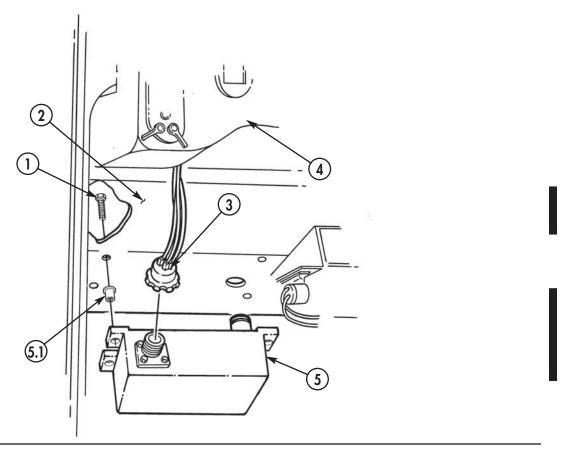
b. Inspection

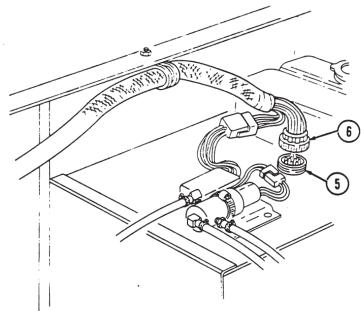
Inspect rivnuts (5.1) for damage. Replace rivnuts (5.1) if damaged (para. 10-66).

c. Installation

- 1. Position control box (5) under instrument panel (4) against cowl (2).
- 2. From under hood, install control box (5) on cowl (2) with four screws (1). Tighten screws (1) to 6 lb-ft (8 N•m).
- 3. Fill engine wiring cannon plug (6) and control box connection (5) to capacity with silicone.
- 4. From inside vehicle, connect body wiring harness cannon plug (3) to control box (5).
- 5. Connect engine wiring harness cannon plug (6) to control box (5).

4-5. PROTECTIVE CONTROL BOX MAINTENANCE (Cont'd)





FOLLOW-ON TASKS: • Lower and secure hood (TM 9-2320-280-10).

• Connect battery ground cable (para. 4-73).

4-5.1. DISTRIBUTION BOX MAINTENANCE

This task covers:

a. Removal

c. Installation

b. Inspection

INITIAL SETUP:

Tools

General mechanic's tool kit: automotive (Appendix B, Item 1)

Personnel Required

One mechanic One assistant

Manual References

TM 9-2320-280-10 TM 9-2320-280-24P

Equipment Condition

- Battery ground cable disconnected (para. 4-73).
- Hood raised and secured (TM 9-2320-280-10).

CAUTION

The distribution box must be supported from inside the vehicle during removal and installation, or damage to distribution box may result.

a. Removal

- 1. From inside the vehicle, disconnect body wiring harness cannon plug (3) from distribution box (4).
- 2. Working under hood, disconnect engine wiring harness cannon plug (6) and glow plug wiring harness cannon plug (7) from distribution box (4).
- 3. Remove four screws (1) and distribution box (4) from cowl (2).

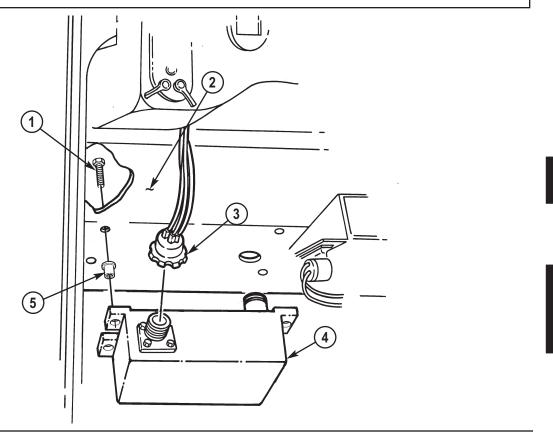
b. Inspection

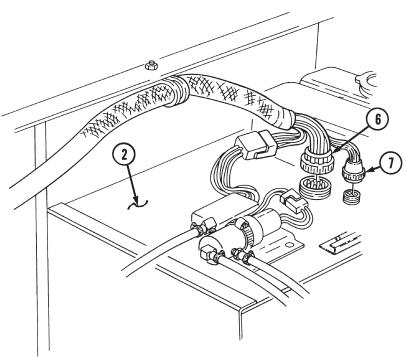
Inspect rivnuts (5) for damage. Replace rivnuts (5) if damaged (para. 10-66).

c. Installation

- 1. From under hood, install distribution box (4) on cowl (2) with four screws (1). Tighten screws (1) to 71 lb-in. (8 N•m).
- 2. Connect body wiring harness cannon plug (3) to distribution box (4).
- 3. Connect engine wiring harness cannon plug (6) to distribution box (4).
- 4. Connect glow plug wiring harness cannon plug (7) to distribution box (4).

4-5.1. DISTRIBUTION BOX MAINTENANCE (Cont'd)





FOLLOW-ON TASKS: • Lower and secure hood (TM 9-2320-280-10).

• Connect battery ground cable (para. 4-73).